



Predicting Fat Content in Poultry – A Feasibility Study with the StellarCASE-NIR™ Near-Infrared Spectrometer System

Introduction

Meat products are typically considered luxury dietary items whether consumed in a processed or raw form. For this reason there is continued interest in measuring meat quality and improving the efficiency of meat processing.

There is a large variability of types of meat cuts as well as biological variations among animals. The ability to visually inspect or estimate fat content in meats can be trained to some extent; however, is substantially subject to drift after the end of a training period (1). Fat, moisture, and protein are some of the major constituents of meat products which near-infrared spectroscopy (NIRS) can detect. Often these components have direct or indirect relationships with each other in different types of meat products. Thus many predicted meat quality properties are also based on their ratios. Fatty acid concentration, added NaCl, and tenderness are some minor components and qualitative properties of meats often predicted using NIRS.

Modern diode array spectrometers have reduced the number of moving parts, size, cost and environmental constraints on collecting reflectance spectra. Reflectance spectra arise from diffuse reflectance of light on the subject. Depending on the physical and chemical characteristics of the subject some incident light is absorbed by the subject, some is scattered, and some is reflected into the instrument's optical pathway to the detector array. The NIRS technique assumes that light not reflected was selectively absorbed, depending on the

chemical and physical characteristics of the subject.

As a tool for predicting chemical properties, NIRS is particularly sensitive to organic molecules that contain C-H, O-H, and N-H. And, as such, is a great technique for prediction of moisture, protein, and fat content. In the wavelength range of the 900 – 1700 nm, the [StellarCASE-NIR™](#) system would experience an overtone for water at about 1440 nm.

Method

A StellarCASE-NIR™ system with RFX-3D reflectance fixture was utilized to demonstrate the efficacy of NIRS to predict fat content in ground poultry. Spectra were captured with the SpectraWiz software (Figures 1, 2).

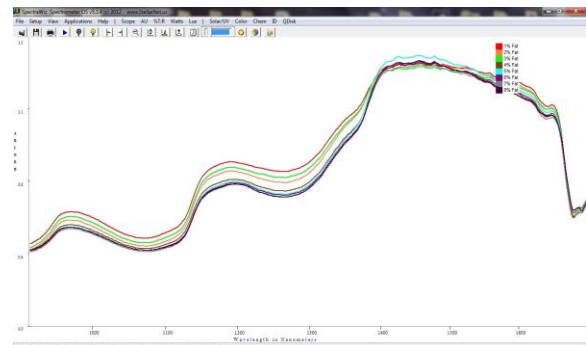


Figure 1. SpectraWiz depicting reflectance spectra.

Low fat content (1%) and high fat content (8%) ground turkey was purchased at the local grocery store and subsequently mixed together in ratios to obtain 1-8% ground turkey patties. Each meat patty was mixed for approximately 10 minutes each to ensure complete homogenization and uniform distribution throughout the patty.



Figure 2. StellarCASE-NIR™ system with 3D field of view reflectance fixture.

Fat content was determined by using provided grocery store package information and mixing into uniformly mixed patties (Figure 3).



Figure 3. Patties ready for measurement

A calibration to relate reflectance spectra to fat content was developed using the ChemWiz Analyzer Development Kit software (ChemWiz ADK). The ChemWiz ADK is an add-on software with specific functions for building multivariate calibrations.

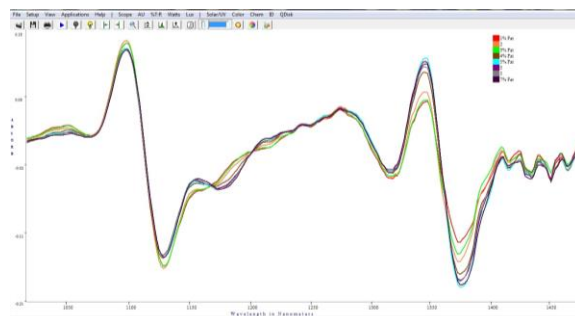


Figure 4. Scatter correction, SNV, mean centering, and second derivative preprocessing algorithms were used in our feasibility calibration model.

The ChemWiz ADK was utilized to explore various mathematical preprocessing steps to improve the calibration performance.

Ideally, variability in spectra would only depend on the variable of interest. However, many factors influence how the light is absorbed, scattered, and reflected by the sample.

One such variation is optical path length. In our experiment, variations in the thickness of the petri dishes could have had an impact the spectra. Therefore, a standard normal variate and scattering correction was explored (Figure 4).

Additionally, baseline shifts are common in spectroscopy. The spectral baseline can shift due to variations in output from the light source and drift in the detector. By taking the derivative of the spectra, these effects can be minimized as the slope of a curve is not affected by changes in the baseline (Figure 4).

Next we need to determine which wavelengths should be used for predictor variables. The spectra that we have



collected contain many variables that could be used for prediction. Furthermore, the reflectance measured at each wavelength is not completely independent from adjacent wavelengths. Spectroscopists utilize a calibration technique known as partial least squares regression (PLSR) to solve these problems. PLSR constructs new predictor variables, known as components, as linear combinations of the original predictor variables that are then compared to the response variable to select which components are most promising for regression.

Finally, we need to assess the performance of our model. The performance of the calibration model is ideally evaluated by predicting fat content of an independent set of ground turkey patties. Since we have only scanned 10 mixed patties we take an admittedly less conservative approach known as cross-validation to estimate performance. Cross-validation estimates the efficacy of a model by building a successive set of calibrations where one or more samples are left out and predicted. Summary statistics such as root mean standard error of cross-validation (RMSECV) and coefficient of determination are determined by these validation sets.

Results

A calibration model was constructed with an RMSECV of 1.3 % Fat and an r^2 of 0.93. All aforementioned preprocessing algorithms were used and a graph of predicted to measured fat concentration plotted in Figure 7. Using the SpectraWiz software our new model can be loaded and unknown samples can be run in real-time.

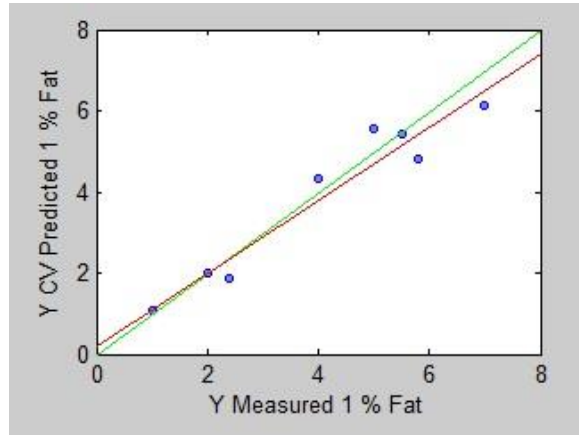


Figure 7. Predicted vs. actual fat content

In addition to the work shown here, the ChemWiz ADK provides extended functions and plots to assess the model and the influence that each predictor variable and data point has on the model.

Conclusion

This proof of concept demonstrates the efficacy of NIRS method to predict the fat content of ground poultry samples. This model is directly loadable into many of StellarNet's software platforms for research and quality control applications. Likewise, using our new [zAP2](#), integrated processor with wifi and other external communication protocols, models can be loaded directly into your spectrometer for OEM and industrial process applications. ContactUs@StellarNet.us for more information.

Sources

Kroeze, J.H.A., G. Winjnaards, P. Padding, M.R.I. Linschoten, and B. Theelen-Uijtewaai. 2000. Training for more accurate visual fat estimation in meat. *Meat Sci.* 54:319-324